

2022

WELDING KITS & GARDEN

WELDING KITS
SMALL WELDERS
MONOGAS WELDING





WE HAVE BEEN PUTTING OUR VALUES INTO EVERY PRODUCT FOR 40 YEARS...

SECTORAL SPECIALIZATION AS A DISTINCTIVE CHOICE

Since its origins, Oxyturbo has decided to deal in a specialized way with technological solutions in the field of pressure reducers and for the use of industrial gases in cylinders. A distinctive choice, which has allowed us to gain unparalleled experience on the international market. Oxyturbo is recognized as the company that offers the widest range of products, with solutions targeted to the needs of individual fields of use and users.

QUALITY TRACED AND CERTIFIED FOR THE SAFETY OF EACH CUSTOMER

Markets are often dominated by uncertainty about the real quality of the offer and exasperated competitiveness is transformed for the customer from an advantage into a risk. In this situation Oxyturbo immediately decided to favor certain and certified quality. It is no coincidence that the ISO 9001 certification was acquired 25 years ago. A certainty flanked by a brand that emphasizes the authenticity of what is "signed by Oxyturbo" and by a traceability system that assigns a specific "manufacturing memory" to each product.

A GREAT EXPERIENCE AT THE SERVICE OF TECHNOLOGICAL INNOVATION

During 40 years of company history, Oxyturbo has been the architect of significant technological innovations. It has made important steps forward in the sector in which it operates, both in terms of functional efficiency of the proposals, and in terms of safety, reliability, durability and also environmental sustainability. Particular attention is also paid to ensure that innovations are never at the expense of practicality of use.



COLLABORATIVE SKILLS TO BE A PARTNER AS WELL AS A SUPPLIER

Among the growth factors that have promoted Oxyturbo's business over the years, a decisive component has been the ability to be a proactive and available interlocutor beyond the supply of products. A competent and available partner, capable of listening to the customer's needs, interpreting them and therefore giving answers that participate in the success of development projects. A versatility that arises from being a company still led with passion by the entrepreneurial family that was its founder.

INTEGRATED LOGISTICS TO ENSURE COMPLIANCE WITH DELIVERIES

Oxyturbo is able to guarantee a wide and continuous availability of its products, in their original packaging, to give timely responses to increasingly dynamic markets in terms of orders and supply needs. The value of this organizational capacity of Oxyturbo logistics has become even more evident in contemporary markets, dominated by increasing difficulties in finding raw materials. The 4.0 structure of Oxyturbo logistics is able to keep the expected dynamics active, both in terms of quantity, types and delivery times.

THE WIDEST AND MOST UPDATED RANGE ON THE MARKET

The synergy between the Research & Development department and the various production units within the company, structures a range of offers which place Oxyturbo as the main reference in its sector at an international level. The ability to translate projects into solutions, as well as the possibility of maintaining high production flows under a quality regime, comes from a technological equipment that configures Oxyturbo as a 4.0 company. Oxyturbo has a "smart manufacturing" vocation, regarding both the robotic work islands and the digital controls of each single piece and in the various reference parameters: materials, assemblies, finishes.





DIRECT LINE WITH OXYTURBO

Consultation and dialogue are fundamental components for Oxyturbo. It's this customer-oriented focus that really differentiates Oxyturbo. The company has developed an efficient telephone and on-line support service, managed by experienced staff, able to offer valuable technical and technical-commercial responses to quickly address specific needs, or provide useful information to employ the most appropriate specialists for the problem at hand.

GENERAL CONDITIONS OF SALE



TRANSPORT

Though shipped carriage paid, goods are always at the customer's own risk. Any claims for damages due either to transport or non-compliance with the order must be made in writing and within 5 days of receipt.



DELIVERIES

The terms confirmed by our sales office are indicative and any delays shall not originate any claims for damages or cancellation of the order. At its sole discretion, the seller may postpone the delivery of part of the order without prior notice to the buyer.



WARRANTY

The warranty is 24 months from delivery on all our products except for our pressure reducers, whose warranty is for 36 months. The warranty covers any manufacturing defects other than those resulting from normal wear, misuse or incorrect use.



RETURNS AND REPAIRS

To provide better service to our customers, any returns outside the warranty period will also be taken into consideration, subject to agreement with our sales department which, having ascertained the nature of the defect, will proceed with preventively approving the ex-factory return. Upon proof of receipt, the cost for the repair will be communicated and will be returned at the customer's expense.



RETURNS DUE TO ORDERING ERRORS

In the event that the customer wishes to return goods that were ordered erroneously, they must apply to our sales office within 5 days of receipt of the goods.



EACH OF OUR PRODUCTS IS SUPPLIED WITH EAN CODE

to facilitate their retail.

READING OUR CATALOGUE

CODE

The code required for ordering products: in some cases it is only numeric, in others it is alphanumeric.

DESCRIPTION

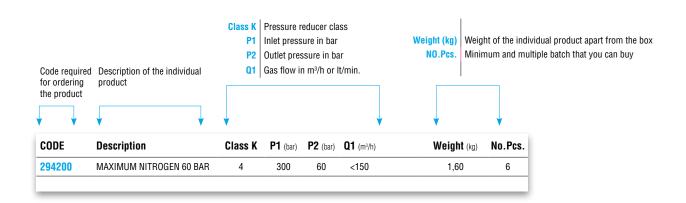
Description of the individual product or package of products.

CLASS K

Reducer class based on gas and pressure.

NO. PIECES = PIECES IN THE PACKAGE

The minimum and multiple batch that you can buy of that particular product.







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Small kits with great success for gas welding with disposable cylinders and cartridges.

Practical and easy to handle, offering excellent results in multiple uses.

KIT:

- > TURBO SET 200
- > TURBO SET 110
- > TURBO SET 90
- > TURBO SET 30
- > CARTRIDGES AND
 CYLINDERS SPARE PARTS
- > FILLER METALS



* Weight and dimensions refer to models 200-110-90. The Turbo set 30 model is even smaller in size and weight









TURBO SET 200, SMALL AND POWERFUL

The most professional amongst small autogenous welding systems with non-refillable cylinders. Compact and in a stylish metal trolley, for powerful welding. This Turbo Set allows great flexibility in welding, brazing and heating with a choice of 5 different tips. It is the best choice for installers in thermo-hydraulics, conditioning and refrigeration. Product safety is guaranteed by 4 dual-protection flashback arrestor valves positioned on reducers and inside the torch.

ATTENTION TO DETAIL

A very compact kit: 27 cm high, an inclination of 30° to avoid overturning with fixing brackets for disposable cylinders. The presence of pressure gauges on reducers enables continued monitoring of oxygen cylinder pressure and optimisation of gas cylinder reducer regulation.

EQUIPPED WITH:

- 1 L 110 bar OXYGEN cylinder
- 400g CGA600 gas cylinder
- MIGNON oxygen and gas reducers with pressure gauge and dual-protection flashback arrestor valves
- Handle with adjusting taps and no-return integrated oxygen and gas valves
- 160 L lance and tip (tip in two components)
- 2 m hoses with connections
- Set of 4 tips 63-100-250-315 L (in two components)
- Protective goggles
- 2 multi-purpose wrenches
- Igniter
- Filler metal with de-oxidant

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
111010	TURBO SET 200 M12X1	6.40	2	41 x 25 x 37	13.00

GAS CONSUMPTION (normal regulation and 160 L tip) 117 g/h

ENDURANCE OF THE O₂
CYLINDER 0.30 h

ENDURANCE OF THE PRO//MAX
CYLINDER 3.40 h



223855

220650

SPARE PARTS FOR TURBO SET 200

CODE Description		Connection	Weight (kg)	No.Pcs.
220650	Pressure reducer mignon o ₂ with h.P. Gauge	uge M12X1 0.		
223855	Pressure reducer mignon gas with I.P. Gauge	CGA600 0.48		1
110010	Welding assembly kit complete with pressure reducers	complete with pressure reducers M12X1 1.95		1
110011	Velding assembly kit without pressure reducers -		1.00	1
110601	Lance and tip	M12X1	0.06	1
110802	Malleable lance	M12X1-M8X1	0.06	1
110710.ESP	Set of 4 tips 63 - 100 - 250 - 315 L	M8X1	0.08	1
B5910003.KIT	35910003.KIT Spare parts kit 3 oxygen cylinder gaskets		-	1

OPTIONAL MALLEABLE LANCE











Supplied with PRO//Max 400g cylinder. The range includes accessories such as igniters, protective goggles, 4-tip single block star for micro welding (goldsmiths, dental technicians, etc.), multi-purpose wrench and filler metal enabling immediate product use.

PATENTED HANDLE

New concept and design integrating no-return valves with dual protection for oxygen and gas in the body.

EQUIPPED WITH:

- 1 L 110 bar OXYGEN cylinder
- 400g CGA600 gas cylinder
- MIGNON oxygen and gas reducers, without pressure gauge, with dual-protection flashback arrestor valves
- 2 m hoses with connections
- Handle with adjusting taps and no-return integrated oxygen and gas valves
- 80 L lance and tip (tip in two components)
- 4-tip single block star 63-100-160-225 L for micro precision welding
- Protective goggles
- Multi-purpose wrench
- Igniter
- Filler metal with de-oxidant

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
131090.MP	TURBO SET 110 M12x1	5.80	2	41 x 25 x 37	11.80

13

OTLINDEN 0.30 II
ENDURANCE OF THE PRO//MAX
CYLINDER 4.30 h

ENDURANCE OF THE O2

GAS CONSUMPTION (normal regulation and 80 L tip) 92 g/h





3515

220500

SPARE PARTS FOR TURBO SET 110

CODE	Description	Connection	Weight (kg)	No.Pcs.
220500	Pressure reducer Mignon ${\rm O_2}$ without gauges	M12X1	0.36	1
223515	Pressure reducer Mignon gas without gauges	CGA600	0.45	1
110002	Welding assembly kit complete with pressure reducers	M12X1	1.40	1
110005	Welding assembly kit without pressure reducers	-	0.60	1
110600	Lance and tip	M10X1	0.07	1
110730.ESP	Set of 4 tips 63 - 100 - 160 - 225 L	M6X1	0.06	1
B5910003.KIT	Spare parts kit 3 oxygen cylinder gaskets	-	-	1







Compact, powerful, high performing and provides hobbyists with professional welding, particularly suitable for hydraulic, air conditioning, and refrigeration work. Product safety is guaranteed by 4 dual-protection flashback arrestor valves positioned inside the torch body, on the reducer and on the tap. Wide range of standard accessories

ATTENTION TO DETAIL

Very lightweight kit. Its practical handle and cylinder locking device ensure transportability anywhere. These details make it a useful welding kit for refrigerator technicians, goldsmiths and demanding hobbyists.

EQUIPPED WITH:

- 1 L 110 bar OXYGEN cylinder
- MAXY GAS cartridge
- MIGNON oxygen reducer, without pressure gauge, and gas tap, with dual-protection flashback arrestor valves
- 2 m hoses with connections
- Handle with adjusting taps and no-return integrated oxygen and gas valves
- 80 L lance and tip (tip in two components)
- 4-tip single block star 63-100-160-225 L for micro welding
- Protective goggles
- Multi-purpose wrench
- Igniter
- Filler metal with de-oxidant

SPARE PARTS FOR TURBO SET 90

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
115050	TURBO SET 90 M12X1	5.50	2	41 x 25 x 37	11.20

CODE Description Weight (kg) Connection No.Pcs. 220500 Pressure reducer mignon 0, without gauges M12X1 0.36 1 201500 Gas tap 7/16" 0.12 1 110000 Welding assembly kit complete with pressure reducers M12X1 1.40 1 110005 Welding assembly kit without pressure reducers 0.60 1 110600 M10X1 0.07 Lance and tip 1 110730.ESP Set of 4 tips 63 - 100 - 160 - 225 L M6X1 0.06 1 B5910003.KIT Spare parts kit 3 oxygen cylinder gaskets 1



GAS CONSUMPTION

(normal regulation

and 80 L tip)

92 a/h

ENDURANCE OF THE O₂
CYLINDER 0.30 h

ENDURANCE OF THE MAXY GAS CARTRIDGE 3.30 h

201500 220500









Autogenous brazing unit with non-refillable cylinder and cartridge with 110 bar of oxygen and 330 grams of propane/butane. Guarantees maximum safety in use and allows a wide variety of performance in multiple soft and hard brazing applications.

ALWAYS ON HAND. LIGHTWEIGHT AND EASY TO HANDLE

The ideal tool for demanding hobbyists for small DIY and modelling projects.

ATTENTION TO DETAIL

A very compact kit. Reliable with inclined cylinder holder support to prevent overturning with fastening support blocked with through screws and threaded nut.

EQUIPPED WITH:

- 1 L 110 bar OXYGEN cylinder
- Propan/Butan 330 g cartridge
- MICRO oxygen and gas reducer with no-return valves
- Handle with adjusting taps, 50 L lance and tip
- 1.5 m hoses with connections
- Protective goggles
- Filler metal with de-oxidant

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
117050	TURBO SET 30 M12x1	3.15	4	37 x 29.50 x 36.5	12.80

44 g/h

ENDURANCE OF THE O₂ Cylinder 1.00 h

GAS CONSUMPTION (normal regulation and 50 L tip)

ENDURANCE OF THE GAS CARTRIDGE 7.00 h



CODE	Description	Connection	Weight (kg)	No.Pcs.
210022	Pressure reducer micro O ₂ without gauges	M12X1	0.18	1
201500	Gas tap	7/16"	0.12	1
110008	Welding assembly kit complete with pressure reducers	M12X1	0.70	1
110009	Welding assembly kit without pressure reducers	-	0.40	1
110602	Lance and tip	M10X1	0.07	1
B5910003.KIT	Spare parts kit 3 oxygen cylinder gaskets	-	-	1







TURBO SET SPARE PARTS AND ACCESSORIES



COMMON ACCESSORIES

Oxyturbo Turbo Sets are complemented by a range of accessories that allow for greater ease and speed of use: protective goggles, igniter with flint and multi-purpose wrench.



CODE	Description	Weight (kg)	No.Pcs.
100000	Protective goggles	0.07	1
101000	Igniter	0.05	1
102000	Multi-purpose wrench	0.09	1
197190	Nozzles cleaner set	0.10	1



DISPOSABLE CYLINDERS AND CARTRIDGES

TURBO SET 200 and 110 are fuelled by a 110 bar oxygen cylinder and a CGA600 gas cylinder with a high calorific value gas mixture that allows installers to perform much of the work in the thermo-hydraulic and air conditioning sector.

TURBO SET 90 and 30 are fuelled with disposable cylinders and cartridges supplied in kits and which are easily available. The 110 bar oxygen cartridge and Maxy Gas and Propan/Butan cartridges ensure good autonomy.



183200	483150

CODE	Description	Connection	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
480300	OXYGEN CYLINDER 110 bar 1 L	M12X1	1.30	12	32 x 24 x 34	15.80
483580	GAS CYLINDER 400 g	CGA600	0.90	12	46 x 15.5 x 28	11.00
483200	MAXY GAS CARTRIDGE 350 g	7/16" VALVE	0.30	12	31 x 24 x 29	3.60
483150	PROPAN/BUTAN CARTRIDGE 330 g	7/16" VALVE	0.50	24	42 x 29 x 28	12.20

USE SUGGESTIONS

TURBO SET 200

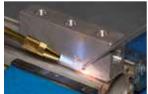






TURBO SET 110













TURBO SET 90

FILLER METALS



CODE	USE	L= (mm)		Specifications	Resistance	Tool heat	No.pcs for pack
101500	IRON WELDING	300		BRASS ALLOY WITH DE-OXIDANT internal Ø 2mm*	HIGH	720°C	10
101510	BRAZE-WELDING	300	•	COPPER ALLOY 93% - PHOSPHOROUS 7% Ø 2mm	HIGH	660°C	10
101550	UNIVERSAL	300	•	SILVER ALLOY 45% WITH DE-OXIDANT internal Ø 1.5mm*	HIGH	640°C	5
101595	BRAZING	250		ALUMINIUM ALLOY 86% WITH DE-OXIDANT Ø 2mm	LOW	540°C	7
101590	HYDRAULIC REPAIRS	225		TIN ALLOY 50% WITH DE-OXIDANT 7X5mm	LOW	240°C	2

Larger packs with 300 mm long rods are available for the most demanding professionals:

CODE	USE	L= (mm)		Specifications	Resistance	Tool heat	Pack weight (kg)
101500.500	IRON WELDING	300	•	BRASS ALLOY WITH DE-OXIDANT internal Ø 2mm*	HIGH	720°C	500
101510.500	BRAZE-WELDING	300	•	COPPER ALLOY 93% - PHOSPHOROUS 7% Ø 2mm	HIGH	660°C	500
101550.100	UNIVERSAL	300	•	SILVER ALLOY 45% WITH DE-OXIDANT internal Ø 1.5mm*	HIGH	640°C	100
101595.500	BRAZING	250		ALUMINIUM ALLOY 86% WITH DE-OXIDANT Ø 2mm	LOW	540°C	500
101590.500	HYDRAULIC REPAIRS	225		TIN ALLOY 50% WITH DE-OXIDANT 7X5mm	LOW	240°C	500

^{*}Diameter referred to the core excluding the deoxididant

Metas to join	LEAD	ZINC		IRON		COPPER		BRASS	ALUMINIUM
LEAD	ODE 101590	ODE 101590		ODE 101590		ODE 101590		ODE 101590	
ZINC	ODE 101590	ODE 101590		ODE 101590		ODE 101590		ODE 101590	
IRON	CODE 101590	CODE 101590	*	CODE 101590 CODE 101550 CODE 101500	*	CODE 101590 CODE 101550	*	CODE 101590 CODE 101550	
COPPER	© CODE 101590	CODE 101590	*	CODE 101590 CODE 101550	*	CODE 101590 CODE 101550 CODE 101510 CODE 101500	*	CODE 101590 CODE 101550	
BRASS	© CODE 101590	CODE 101590		CODE 101590 CODE 101550	*	CODE 101590 CODE 101550 CODE 101510 CODE 101500	*	CODE 101590 CODE 101550 CODE 101500	
ALUMINIUM									ODE 101595



SMALL WELDERS WITH BIG PERFORMANCE

Sensitive to the needs of installers in the hydraulics, conditioning and DIY fields, Oxyturbo offers several high-performing, flexible and versatile items to enable useful and practical work solutions. A complete line of easy-to-use manual, safe and strictly tested torches allows you to perform:

- Soft and hard brazing
- Tinning
- Paint stripping
- Scraping
- Thawing
- Plastic material welding





Fuelled by 190g universal cartridges or with 7/16" valve cartridges, they come equipped with a range of accessories allowing the user to perform small repairs.





OXYLASER

Easy, fast welding.

Oxyturbo offers a range of practical professional manual or piezo ignition wrenches, with anatomic handgrips. Ideal for DIY, single-handed use and for soft and hard welding up to **1,750°C**. Equipped with a high yield 21 mm diameter OT burner. Suitable for small repairs, DIY projects, plastic bending and welding, paint stripping and wood drying.



Fuelled by BUTAN/PROPAN 98/2 190g cartridges with a safety device.

DVGW APPROVED



OXYLASER

OXYLASER PIEZO



OXYLASER IRON PIEZO

OXYLASER IRON

VERSIONS AVAILABLE:

OXYLASER - OXYLASER PIEZO with plastic cartridge holder

OXYLASER IRON - OXYLASER IRON PIEZO with iron cartridge holder

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
505000	Oxylaser	0.60	10	54 x 40 x 21	6.65
505080	Oxylaser + 4 Cartridges	1.90	6	60.5 x 40.5 x 20.5	11.60
505070	Oxylaser + 5 Cartridges	2.10	6	60.5 x 40.5 x 20.5	12.80
505020	Oxylaser + Flat Burner And Tinning Nozzle	0.78	10	54 x 40 x 21	8.35
505030	Oxylaser + 3 Accessories	0.82	10	54 x 40 x 21	8.75
505100	Oxylaser Piezo	0.66	10	54 x 40 x 21	7.15
525000	Oxylaser Iron	0.68	10	54 x 40 x 21	7.30
525100	Oxylaser Iron Piezo	0.72	10	54 x 40 x 21	7.60

ACCESSORIES NOT INCLUDED



A range of accessories (not included unless specifically indicated and **not to be used on the piezo version**) which can enhance the welders range.

CODE	Description	Weight (kg)	No.Pcs.
570905	Cercoflamme M12x0.75	0.11	1
570702	Tinning nozzle ø 22 mm	0.05	1
570800	Flat flame burner ø 22 mm	0.04	1



OXYFLEX

A small kit with high heating power.

Oxyflex is a movable manual welding kit with high a yield suitable for small, soft and hard welding, heating, thawing, drying, stripping, thermoplastic treatment, tinning, and smelting. Particularly suitable for demanding DIY projects thanks to its exceptional sturdiness. Its components (extension tube and burner) are the same as those of the OXYWELDER range.



Fuelled by BUTAN/PROPAN 98/2 190g cartridges with a safety device.

IMQ APPROVED



PROVIDED WITH:

- Handgrip with tap
- OT 100 mm extension
- OT Ø 22 mm high heating power burner
- Belt hook
- 2 m flexible hose
- Tap on cartridge holder

AVAILABLE IN FOLLOWING VERSIONS:

OXYFLEX with plastic cartridge holder
OXYFLEX IRON with iron cartridge holder

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
504000	OXYFLEX	0.84	10	54 x 40 x 21	8.95
524000	OXYFLEX IRON	0.85	10	54 x 40 x 21	9.15



OXYFLEX IRON

OXYFLEX

ACCESSORIES NOT INCLUDED



Oxyflex can be combined with a range of accessories which are sold separately.



CODE	Description	Weight (kg)	No.Pcs.
583805	Cercoflamme M10x1	0.12	1
570702	Tinning nozzle ø 22 mm	0.05	1
570800	Flat flame burner ø 22 mm	0.04	1

MANUAL TORCHES

High performance and versatile. Offering practical work solutions.

MULTI-PURPOSE TORCH CGA600



Its spiral flame is designed to wrap the circumference of the hose and reach a temperature of 1372°C. The nozzle is made of brass, the body is aluminium and the other components are manufactured in stainless steel to prevent rust. It is equipped with a safety button that locks the torch while keeping the flame on and the fingers free. It allows inclination and overturning from the ignition phase without wasting fuel and at no risk to the user. Fuelled by 400g CGA600 gas cylinder or Maxy Gas 350 g by means of a transformation fitting.

CODE	Description	Weight (kg)	No.Pcs.
574101	MULTI-PURPOSE TORCH CGA600	0.70	1
490280	ADAPTER CGA600 - 7/16"	0.08	1

EASYLASER KIT



A new accessory offered as an indispensable tool for installers and plumbers who need to do small soft and hard brazing jobs. Its flame wraps completely the part that is to be welded, assuring an optimal performance even in an inclined or upside-down position. The Easylaser Kit is a small lightweight, ergonomic torch with a piezo ignition and anti-flaring device which starts working after 15 seconds from the ignition.

Fuelled by Maxy Gas 350 g cartridge with 7/16" valve

The kit is provided with:

- 7/16" Microtorch
- Maxy Gas cartridge

Also available with an adaptor for use with CGA600 gas cylinder.

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
574150	EASYLASER KIT	0.80	10	55.5 x 23.5 x 28	8.20
498257	ADAPTER 7/16" - CGA600	0.08	25	14 x 11 x 11.5	2.10

MICROTORCH



Small, especially lightweight, ergonomic torch with piezo ignition, equipped with a special burner that avoids the "liquid phase" of the upside-down cylinder gas after 15 seconds from ignition. Can be connected directly to **CGA600 gas cylinders and Maxy Gas cartridges.** which can be interchanged with one another due to the use of special fittings. The Microtorch reaches a temperature of approximately **1300°C** for soft and hard brazing works.

CODE	Description	Weight (kg)	No.Pcs.
574102	MICROTORCH CGA600	0.30	1
574103	MICROTORCH 7/16"	0.30	1
498257	ADAPTER 7/16" – CGA600	0.08	1
490280	ADAPTER CGA600 – 7/16"	0.08	1



HEATING TORCH KIT

A practical work case containing all your needs for brazing and heating.

OXYPRO



It uses a high heating power torch which avoids the liquid phase from ignition and reaches a temperature of **2010°C** with CGA600 gas cylinder and **1960°C** with Maxy Gas.

OXYPRO

Equipped with:

- 1 multi-purpose torch with CGA600 connection
- 2 CGA600 gas cylinders

CODE	Description	Weight (kg)	No.Pcs.
585320	0XYPR0	2.00	1

OXYPLUS



OXYPLUS

Equipped with:

- 1 multi-purpose torch with CGA600 connection
- 1 CGA600 7/16" adapter
- 2 Maxy Gas cartridges

CODE	Description	Weight (kg)	No.Pcs.
585300	OXYPLUS	2.00	1

Components separately available: torches, CGA600 gas cylinder, Maxy Gas cartridge.

DISPOSABLE CYLINDERS AND CARTRIDGES

A range of gas cartridges and cylinders to choose from depending on the different connections and uses. Transformation fittings allow the CGA600 gas cylinder and the MAXY GAS cartridge to be interchangeable

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
483002	BUTAN/PROPAN 98/2 CARTRIDGE 190g	0.27	36	28 x 37 x 25.5	10.20
483200	MAXY GAS CARTRIDGE 350 g 7/16" VALVE	0.50	12	31 x 24 x 29	3.60
483580	400g CGA600 GAS CYLINDER	0.90	12	46 x 15.5 x 28	11.00
483100	PROPAN/BUTAN CARTRIDGE 210 g 7/16" VALVE	0.31	24	28.5 x 22 x 35.5	7.60
483150	PROPAN/BUTAN CARTRIDGE 330 g 7/16" VALVE	0.46	24	42 x 29 x 28	12.20



USE SUGGESTIONS



GAS CONTROL



Technological gas leakage detector. An extremely useful tool for your safety.



This product is designed to test the hermetic sealing of systems using any type of gas. The liquid used in the gas leakage detector has a special formula against corrosion if used on copper, brass and steel.

DVGW approved in accordance with DIN EN 14291

The gas leakage detector reveals any leak forming bubbles or foam.

Available in this version:

display 12 pcs. 400 g with acc-u-sol valve

CO	DE	Description	Weight (Kg)	No.Pcs.
40	5000.EX	DISPLAY 12 PCS. 400 g WITH ACC-U-SOL VALVE	0.46	2X12









ACC-U-SOL VALVE





MONOGAS WELDING

Oxyturbo offers a complete range of gas torches to meet increasingly sophisticated customer needs. Composable, versatile, useful for soft and hard welding and for professional works such as waterproofing, asphalting and thermoplastic forging.

Through its specialised experience in the monogas welding field, Oxyturbo has also created the Oxywelder kit which allow users to find the ideal coordinated solution for their own work needs.





OXYWELDING

2 ergonomic handgrips, 5 extension pipes, 4 series of burners, a range of accessories, regulators and pipe fittings allow you to create the most complete range of appliances.

HANDGRIPS

Ergonomic, sturdy, easy-to-handle, available in two models: normal and with gas-saving lever handgrip for professional use. Utilises different extension pipes and burners for various uses. Connection with G 3/8 right extension pipe. Connection to G 3/8 left hose.



EXTENSION PIPES

A series of extension pipes, each of which can be screwed to burners of various sizes. All have G 3/8 right connections and vary from 100 to 600 mm. Completing the range is the biburner extension, consisting of a 600mm extension and a terminal for 2 burners.



BURNERS



IMQ APPROVED

HANDGRIPS



CODE	Description	Extension pipe connection	Hose connection	Weight (kg)	No.Pcs.
584600	HANDGRIP	G 3/8 RH	G 3/8 LH	0.32	1
584650	HANDGRIP WITH GAS-SAVING LEVER	G 3/8 RH	G 3/8 LH	0.38	1

EXTENSION PIPES

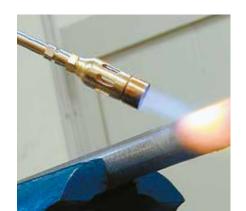
IMQ APPROVED



CODE	Description	Connection	Length (mm)	Weight (kg)	No.Pcs.
584710	EXTENSION PIPE L= 100 mm	M10X1 - G 3/8	100	0.07	1
584720	EXTENSION PIPE L= 200 mm	M10X1 – G 3/8	200	0.08	1
584740	EXTENSION PIPE L= 400 mm	M10X1 – G 3/8	400	0.13	1
584760	EXTENSION PIPE L= 600 mm	M10X1 – G 3/8	600	0.17	1
584755	EXTENSION PIPE L= 600 mm	G 3/8 - G 3/8	600	0.20	1
584750	BI-BURNER EXTENSION PIPE	M10X1 – G 3/8	600	0.32	1

BURNERS

IMQ APPROVED



OT BURNERS in brass with pin point flame, ideal for soft brazing.

CODE	Description	Connection	Diameter (mm)	Weight (kg)	No.Pcs.
583800	OT BURNER	M10X1	14	0.04	1
583801	OT BURNER	M10X1	18	0.06	1
583802	OT BURNER	M10X1	22	0.07	1

TURBO BURNERS, equipped with air adjusting lances and TURBO burners with enveloping flame. Recommended for hard brazing, watertight welding, thermo-plastic forging and works on copper.

CODE	Description	Connection	Diameter (mm)	Weight (kg)	No.Pcs.
584820	TURBO BURNER	G 3/8	21	0.20	1
584821	TURBO BURNER	G 3/8	25	0.24	1
584822	TURBO BURNER	G 3/8	28	0.32	1



FE BURNERS, in iron with high heating power, rear air mixing. Ideal for waterproofing, hardening and thawing works

CODE	Description	Connection	Diameter (mm)	Weight (kg)	No.Pcs.
584850	FE BURNER	M10X1	30	0.08	1
584851	FE BURNER	M10X1	45	0.17	1

ASP BURNERS, with high heating power side suction. Ideal for asphalting, waterproofing, and thawing works.

CODE	Description	Connection	Diameter (mm)	Weight (kg)	No.Pcs.
584862	ASP BURNER	M10X1	60	0.32	1

EN ISO 9012



OXYWELDER KIT

The ideal coordinated solution for your work needs. The kits work with LPG cylinders and are supplied with a nut and hose connection.



WELDER KIT IMQ APPROVED



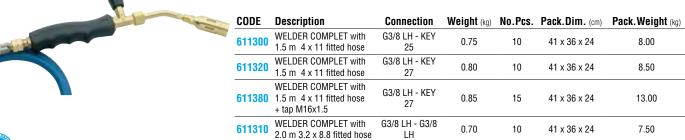
WELDER

Composed of: Handgrip - 100mm extension pipe - OT burner

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
601050	KIT with burners Ø 14 + 18 + 22mm	0.70	10	34.5 x 14.5 x 23	7.20
601200	KIT with burner Ø 18mm	0.50	10	34.5 x 14.5 x 23	5.20
601300	KIT with burner Ø 22mm	0.45	10	34.5 x 14.5 x 23	4.70

WELDER COMPLET

Composed of: Handgrip - 100mm extension pipe - 22mm diameter OT burner - 1.5 mm fitted hose





WELDER 100

Composed of: Handgrip - 100mm extension pipe - ASP burner

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
603100	KIT with burner ø 45mm	0.60	20	46 x 29.5 x 26	12.20
603200	KIT with burner ø 60mm	0.70	20	46 x 29.5 x 26	14.20

WELDER 200

Composed of: Handgrip with gas saving lever - 200mm extension pipe - 45mm diameter FE burner

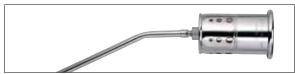


CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
655600	KIT with burner ø 45mm	0.70	20	46 x 29.5 x 26	14.20

WELDER 400

Composed of: Handgrip - 400mm extension pipe - 60mm diameter burner





CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
606200	Handgrip + ASP burner	0.85	10	73.5 x 30.5 x 22.7	8.70
656700	Handgrip with gas-saving lever + ASP burner	0.90	10	73.5 x 30.5 x 22.7	9.20

WELDER 600

Composed of: Handgrip -600mm extension pipe - 60mm diameter burner



CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
609200	Handgrip + ASP burner	0.95	6	73.5 x 30.5 x 23	5.90
659700	Handgrip with gas-saving lever + ASP burner	1.00	6	73.5 x 30.5 x 23	6.20

COPPER AND COPPER COMPLET

Composed of: Handgrip - lance with copper mallet - support hook



CODE	Description	Connection	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
600000	Copper	G3/8 LH	0.70	10	34.5 x 14.5 x 23	7.10
610000	Copper complet with 1.5 m 4x11 fitted hose	G3/8 LH - KEY 25	0.97	10	41 x 36 x 24	9.90
610020	Copper complet with 1.5 m 4x11 fitted hose	G3/8 LH - KEY 27	1.15	10	41 x 36 x 24	11.70
610010	Copper complet with 2.0 m 3.2X8.8 Fitted hose	G3/8 LH - G3/8 LH	1.15	10	41 x 36 x 24	11.70

ACCESSORIES

The range is complemented by a series of useful accessories to facilitate soft welding works, to aid the transport of cylinders and to relieve vertical waterproofing work.



ACCESSORIES FOR OT 22 BURNERS

CODE	Description	Weight (kg)	No.Pcs.
570702	TINNING NOZZLE	0.05	1
570800	FLAT FLAME BURNER	0.04	1
583805	CERCOFLAMME M10X1	0.12	1

LANCE WITH COPPER MALLET

Ideal for welding metals like core plates. Available with spare 165 g copper mallet.



CODE	Description	Weight (kg)	No.Pcs.
584890	LANCE WITH COPPER MALLET	0.33	1
570750	COPPER MALLET 165 g	0.22	1

FITTED HOSES

Oxyturbo provides a series of approved fitted hoses of varying lengths and diameters to meet any end-user needs.



CODE	Description	Weight (kg)	No.Pcs.
444500	FITTED HOSE 1.5m 4X11DVGW-DK10- KEY 25 – G 3/8 LH	0.29	1
444502	FITTED HOSE 1.5m 4X11DVGW-DK10- KEY 27 – G 3/8 LH	0.35	1
441501	FITTED HOSE 2m 3,2X8,8 – G 3/8 LH	0.21	1
441601	FITTED HOSE 5m 4X11 DVGW-DK6 –G 3/8 LH	0.76	1
441602	FITTED HOSE 1.5m 4X11 DVGW-DK6 – G 3/8 LH	0.23	1



CYLINDER HOLDER TROLLEYS - HOOK

An eye-catching, highly-designed trolley made for transporting LPG cylinders, equipped with chain and burner support and furnished with full rubber 125 mm diameter wheels. Suitable for rough terrain and can withstand weights up to 60 kg.

CODE	Description	Weight (kg)	No.Pcs.
580000	CYLINDER HOLDER TROLLEY	2.65	1
584700	SUPPORT HOOK Ø 12 mm	0.80	1





CODE	Description	Weight (kg)	No.Pcs.
422000	REGULATOR IT - KEY 25	0.20	1
422001	REGULATOR DE - KEY 30	0.30	1
422002	REGULATOR FR - KEY 27	0.26	1
422003	REGULATOR GB - G5/8	0.30	1
422008	REGULATOR SVE - JUMBO	0.50	1
422009	REGULATOR DK - JUMBO	0.50	1

GARDEN OXYTURBO

A line of products with a 'Green Soul'

Sensitive to new market demands, Oxyturbo is proud to present a range of outdoor maintenance products for houses, gardens, paths and walkways. They avoid the use of polluting chemicals that are harmful to our health, as per European Directive 2009/128/EC implemented by Legislative Decree 14/08/2012 n°150 on the environment. This sets rules for the use and reduction of pesticides, reducing the risks and impacts on human health and promoting the use of non-chemical alternatives.









GARDEN RANGE

A generation of devices with built-in piezo ignition. Practical, powerful, safe, ECO-FREENDLY, with no risk to people or animals. The speed of their commissioning and piezo ignition makes them immediately usable as needed.

IN THE REFILLABLE CYLINDER VERSION (Biomegaflamme, Bioproflamme, Biosuperproflamme, Superbioflamme, Laserbrenner).

FOR DISPOSABLE CARTRIDGES (Bioflamme)

These can be used all-year long.

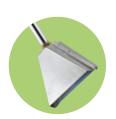
SPRING: weed-burning for courtyards, tree-lined paths, paved terraces, sidewalk walls and edges. **SUMMER:** barbecue ignition, destruction of insect nests in the soil: Bioflamme allows you to remove wasp nests in the soil or in old walls.

AUTUMN: ignition of fires with branches from pruning and plant residues.

WINTER: pipe thawing (except PVC pipes), defrosting of outside stairs, terraces, etc. to avoid slips and falls.















BIOFLAMME

A new generation of burners with built-in piezo ignition. Practical, powerful, safe, ecological, with no risk to people or animals.





FEATURES

- ▶ Fuelled by PROPAN/BUTAN 330 g cartridges with 7/16" valve code 483150
- ▶ Practical piezo ignition
- ▶ Gas flow adjustment in the handgrip

IISF

Eliminates weeds from terraced paths and walkways, incinerates insect nests, thaws piping, quickly ignites fireplaces and barbecues.

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
571860	With pin-point burner with 1 gas cartridge in colour box	1.48	5	80.5 x 38 x 22	7.60





SUPERBIOFLAMME

High heating power torch to be used with refillable LPG cylinders. Complete with 600 mm lance and 60 mm flat burner with large flame surface.





- Gas-saving lever handgrip with lance and burner
- Support hook

Also available in various versions:

SUPERBIOFLAMME 5000 ECO

Provided with:

- Gas-saving lever handgrip with lance and burner
- Support hook
- 5 m 4x11 DK6 fitted hose



SUPERBIOFLAMME 5000 TK ECO

Provided with:

- Gas-saving lever handgrip with lance and burner
- Support hook
- 5 m 4x11 DK6 fitted hose
- Cylinder holder trolley
- 2.5 bar/6-8 kg* regulator.



*Can be supplied with regulators with all country fittings

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
581950	SUPERBIOFLAMME ECO	1.30	6	73.5 X 30.5 X 23	8.00
581970	SUPERBIOFLAMME 5000 ECO	1.85	6	73.5 X 30.5 X 23	11.30
581980	SUPERBIOFLAMME 5000 TK ECO KEY 25	4,65	1	79 x 30.5 x 16.5	4.65
581981	SUPERBIOFLAMME 5000 TK ECO KEY 30	4.75	1	79 x 30.5 x 16.5	4.75
581982	SUPERBIOFLAMME 5000 TK ECO KEY 27	4.70	1	79 x 30.5 x 16.5	4.70
581983	SUPERBIOFLAMME 5000 TK ECO G5/8	4.75	1	79 x 30.5 x 16.5	4.75
581984	SUPERBIOFLAMME 5000 TK ECO JUMBO DK	5.30	1	79 x 30.5 x 16.5	5.30
581985	SUPERBIOFLAMME 5000 TK ECO JUMBO SE	5.30	1	79 x 30.5 x 16.5	5.30



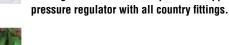
BIOMEGAFLAMME

An environmentally friendly product and an ideal tool for weeding walkways, floors with self-locking devices, lawn edges and generalised interventions.



BIOMEGAFLAMME with piezo ignition and gas-saving

lever in colour box



582950

CODE Description Weight (kg) No.Pcs. Pack.Dim. (cm) Pack.Weight (kg)

2.40

80.5 x 38 x 22



12.20





LASERBRENNER



SUPPORT HOOK

HANDGRIP WITH GAS-SAVING LEVER

ASP BURNER

FE BURNER

5 m FITTED HOSE







Provided with:

Gas-saving lever handgrip - 600 mm extension pipe - ASP 60 mm diameter burner - Support hook - 5 m 4x11 DVGW-DK6 fitted hose.

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
669710	LASERBRENNER 60	1.60	6	73.5 x 30.5 x 23	9.80



LASERBRENNER B45

Provided with:

Gas-saving lever handgrip - 600 mm extension pipe - Terminal for 2 burners - 2 FE 45 mm diameter burners - Support hook - 2 spanners - 5 m 4x11 DVGW-DK6 fitted hose.

CODE	Description	Weight (kg)	No.Pcs.	$\pmb{Pack.Dim.}~(cm)$	Pack.Weight (kg)
668610	LASERBRENNER B45	2.18	6	73.5 x 30.5 x 23	13.30



LASERBRENNER 60 TK

Provided with:

Laserbrenner 60 - Cylinder holder trolley - 2.5 bar 6/8 kg regulator

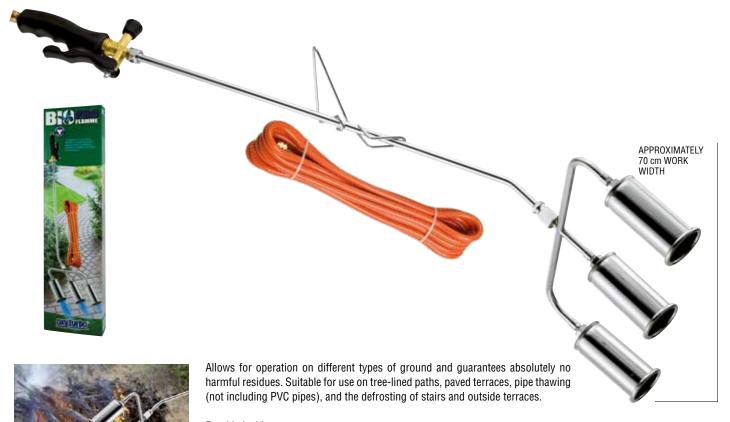


CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
689700	LASERBRENNER 60 TK KEY 25	4.60	1	79 x 30.5 x 16.5	4.60
689701	LASERBRENNER 60 TK KEY 30	4.70	1	79 x 30.5 x 16.5	4.70
689702	LASERBRENNER 60 TK KEY 27	4.70	1	79 x 30.5 x 16.5	4.70
689703	LASERBRENNER 60 TK G5/8	4.70	1	79 x 30.5 x 16.5	4.70
689704	LASERBRENNER 60 TK JUMBO DK	4.90	1	79 x 30.5 x 16.5	4.90
689705	LASERBRENNER 60 TK JUMBO SE	4.40	1	79 x 30.5 x 16.5	4.90



BIOPROFLAMME

Environmentally friendly product equipped with 3 high heating power burners and a useful working width of approximately 70 cm.



Provided with:

- Gas-saving lever handgrip
- 600 mm extension pipe
- Terminal for 3 burners
- 3 FE 45 diameter burners
- Support hook
- 5 m 4x11 DK6 fitted hose

Bioproflamme can on request be supplied with cylinder holder trolley and equipped with 2.5 bar 6/8 kg pressure regulator with all country fittings.



CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
583950	BIOPROFLAMME with 3 burners and gas-saving lever in colour box	2.50	5	80.5 x 38 x 22	12.70





BIOSUPER PROFLAMME

A 4-burner high heating power torch with a useful working width of approximately 90 cm.





- Gas-saving lever handgrip
- 600 mm extension pipe
- Terminal for 4 burners
- 4 FE 45 diameter burners
- Support hook
- 5 m 4x11 DK6 fitted hose



Biosuperproflamme can on request be supplied with cylinder holder trolley and equipped with 2.5 bar 6/8 kg pressure regulator with all country fittings.

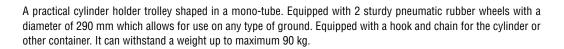
CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
583955	BIOSUPERPROFLAMME with 4 burners and gas-saving lever in colour box	2.70	5	80.5 x 38 x 22	13.70

CYLINDER HOLDER TROLLEYS

Two different models to meet different uses and needs.

They are made to ensure increased space economy and are in painted metal tube design.

BIG TROLLEY



CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
580002	Cylinder holder trolley	4.70	1	100 x 19 x 32.5	4.70





TROLLEY

An eye-catching, designed trolley made for the transporting LPG cylinders; equipped with chain and burner support and comes with full rubber 125 mm diameter wheels. Suitable for rough terrain and can withstand weights up to 60 kg.

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
580000	Cylinder holder trolley	2.65	1	79 x 30.5 x 16.5	2.65





SPARE PARTS AND ACCESSORIES

The range is complemented by a series of spare parts and accessories for improved end user service.



HANDGRIPS

Ergonomic, sturdy, easy-to-handle and available in two models: normal and with a gas-saving lever handgrip for professional use. Utilises different extension pipes and burners for various uses. Connection with G 3/8 right extension pipe. Connection to G 3/8 left hose.

4	Hilm
	G 3/8 LH

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
584600	HANDGRIP	0.30	10	34 x 14 x 22.5	3.10
584650	HANDGRIP WITH GAS-SAVING LEVER	0.40	10	34 x 14 x 22.5	4.10
584651	HANDGRIP WITH GAS-SAVING LEVER FOR BIOMEGAFLAMME	0.40	10	34 x 14 x 22.5	4.10



BURNER

CODE	Description	Connection	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
584851	Ø 45 mm FE BURNER M10X1	M10X1	0.17	30	41 X 36 X 24	5.30



SUPPORT HOOK

CODE	Description	Weight (kg)	No.Pcs.
584700	STANDARD SUPPORT HOOK	0.10	1
584702	SUPPORT HOOK FOR BIOMEGAFLAMME	0.65	1



FITTED HOSE

CODE	Description	Weight (kg)	No.Pcs.
441601	5 M 4X11 DVGW- DK6 FITTED HOSE G3/8 LH - G3/8 LH	0.76	1



2,5 BAR 6/8 KG REGULATOR

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
422000	IT - KEY 25	0.20	70	40 x 28 x 15	14.20
422001	DE - KEY 30	0.30	70	40 x 28 x 15	21.20
422002	FR - KEY 27	0.30	70	40 x 28 x 15	21.20
422003	GB - G5/8	0.30	70	40 x 28 x 15	21.20
422008	DK - JUMBO	0.50	40	40 x 40 x 24	20.20
422009	SE - JUMBO	0.50	40	40 x 40 x 24	20.20



CARTRIDGE WITH 7/16" VALVE

65 mm diameter cartridges with valve that can be directly connected to equipment and can be replaced at any time even if not completely empty. Contents:

60/40 butane propane mixture (for 210 g) 70/30 butane propane mixture (for 330 g).

CODE	Description	Weight (kg)	No.Pcs.	Pack.Dim. (cm)	Pack.Weight (kg)
483100	PROPAN/BUTAN cartridge 210 g	0.31	24	28.5 x 22 x 35.5	7.60
483150	PROPAN/BUTAN cartridge 330 g	0.45	24	42 x 29 x 28	12.20

Upon request we can supply our products in pall-box version.

A convenient and orderly packaging to exhibit our products. The number of pieces in each pall-box changes based on the kind of product.











THERE IS AN ENTIRE COMPANY IN EVERY OXYTURBO PRODUCT

The three warehouses in Desenzano house 4 pressure reducer assembly lines and 2 welding product assembly lines within the 3000 square metres of operating area. It produces significant production capacity from each assembly line, with a very high annual potential. Capability that of course is further enhanced by the other products in the Oxyturbo and Welding Diffusion range, which are also tested, packaged and marketed from the headquarters in Desenzano.















OXYTURBO SpA Via Serio, 15 - 25015 Desenzano del Garda (BS) - Italy Tel. +39 030-9911855 Fax +39 030-9911271

www.oxyturbo.it

info@oxyturbo.it